

Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining (CNC Technology Professional applicable) [Paperback]



Filesize: 9.61 MB

Reviews

Excellent electronic book and helpful one. I could comprehend everything out of this published e book. I discovered this pdf from my i and dad suggested this book to discover.
(Dr. Daphnee Homenick II)

SECONDARY VOCATIONAL EDUCATION TRAINING SKILLED PERSONNEL TRAINING FOR CREATIVE TEACHING MATERIALS: PROGRAMMING AND OPERATION OF CNC MACHINING (CNC TECHNOLOGY PROFESSIONAL APPLICABLE) [PAPERBACK]

DOWNLOAD



paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback Pages Number: 193 Language: Simplified Chinese Publisher: China Central Radio and TV University Press; 1 (2011 March 1st). Contents: Chapter 1 NC programming basics of 1.1 CNC machining programming concepts 1.1.1 the basic process of CNC machining 1.1.2 CNC programming methods 1.2 NC program. the structure of paragraph 1.2.1 Program Structure 1.2.2 program format 1.2.3 of the program mathematical word 1.3 manual programming content 1.3.2 1.3.1 mathematical treatment basis points to 2.1 Example Summary thinking and practice first CNC lathe programming CNC lathes coordinate system 2.1.1 CNC lathe coordinate system settings 2.1.3 2.1.2 machine origin of machine coordinate system datum and the workpiece coordinate system 2.1.4 knife point and knife point and the tool change 2.2 CNC system 2.2.1 The main programming functions preparatory function (G function) 2.2.2 Tool function (T feature) 2.2.3 spindle speed function (S function) 2.2.4 to the function (F function) 2.5 auxiliary functions (M functions) 2.3 CNC lathe programming instruction set 2.3.1 temporary work piece coordinate system instructions (G50) 2.3.2 set the instruction of the workpiece coordinate system (G54-G59) 2. 3.3 quickly locate instructions (C00) 2.3.4 Linear Interpolation Directive (C01) 2.3.6 2.3.5 circular interpolation command (G02/G03) inside and outside diameter of the cutting cycle command (G90) .3.7 face cutting cycle instruction (G94) 2.3.8 thread cutting cycle instruction (G92) 2.3.9 suspend command (G04) 2.3.10 tool compensation command (G40/C41/G42) 2. 3.11 cylindrical roughing canned cycle command (G71) 2.3.12 cylindrical roughing canned cycle command (G72) 2.3.13 forming the double-cycle instruction (G73) 2.3.14 finishing cycle instruction compound (G70) 2.3.15 grooving canned cycle instruction (a G75) 2.3.16 thread cutting compound fixed cycle commands (a G76) 2.4 of SIEMENS system CNC lathe programming instruction Profile Summary thinking and practice in...



[Read Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining \(CNC Technology Professional applicable\) \[Paperback\] Online](#)



[Download PDF Secondary vocational education training skilled personnel training for creative teaching materials: programming and operation of CNC machining \(CNC Technology Professional applicable\) \[Paperback\]](#)

Related Books



TJ new concept of the Preschool Quality Education Engineering the daily learning book of: new happy learning young children (2-4 years old) in small classes (3)(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Paperback. Pub Date :2005-09-01 Publisher: Chinese children before making Reading: All books are the...

[Read PDF »](#)



TJ new concept of the Preschool Quality Education Engineering the daily learning book of: new happy learning young children (3-5 years) Intermediate (3)(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Paperback. Pub Date :2005-09-01 Publisher: Chinese children before making Reading: All books are the...

[Read PDF »](#)



Art appreciation (travel services and hotel management professional services and management expertise secondary vocational education teaching materials supporting national planning book)(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Pages Number: 146 Publisher: Higher Education Pub. Date :2009-07-01 version 2. This book is...

[Read PDF »](#)



Tax Practice (2nd edition five-year higher vocational education and the accounting profession teaching the book)(Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Pages Number: 282 Publisher: Higher Education Pub. Date :2009-01-01 version 2. This book is...

[Read PDF »](#)



TJ new concept of the Preschool Quality Education Engineering: new happy learning young children (3-5 years old) daily learning book Intermediate (2) (Chinese Edition)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Paperback. Pub Date :2005-09-01 Publisher: Chinese children before making Reading: All books are the...

[Read PDF »](#)